



Supply Chain Challenges and Complexities **During and Post Covid** oram Eshel – Founder & CEO of Cannabilog April 2022 ALL RIGHTS RESERVED TO YORAM ESHEL | Not to be copied or distributed by any means without prior written confirmation from the author.



Yoram Eshel - CEO



- For more than 30 years, I've been working in all areas of Global Supply Chain and Logistics. Gaining vast experience and knowledge in all areas of Pharmaceutical and Medical sectors. Yoram is a top expert in all aspects of Logistics, supply chain and distribution all around the world.
- In the last 14 years, I've proudly led the Global Logistics Network of Teva Pharmaceutical Industries the largest generic company in the world with direct responsibility for a budget of more than 300M\$ and more than 150 employees Globally.
- In 2018 I retired from Teva and founded Cannabilog. My vision and passion is to bring the most professional knowledge and expertise from the Medical/Pharma worlds into the Cannabis eco system.
- Cannabilog is proudly the leading provider of global cannabis supply chain & logistics solutions. Delivering successfully more than 35,000 Kg. of cannabis products across many countries in the last 2 years alone.



Agenda

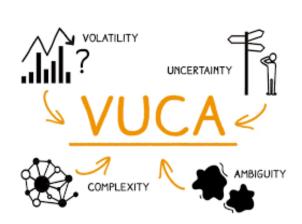


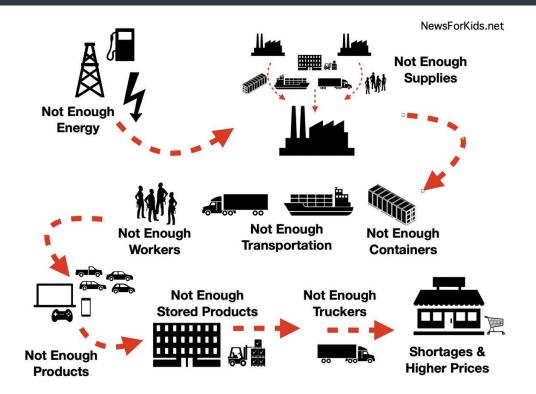
- **→** Covid and Post Covid Impact on....
 - > Supply Chains
 - **Logistics Chains**
- > The Challenges
- > Recommended Actions
- > Key Take Away



Let's talk about real life....



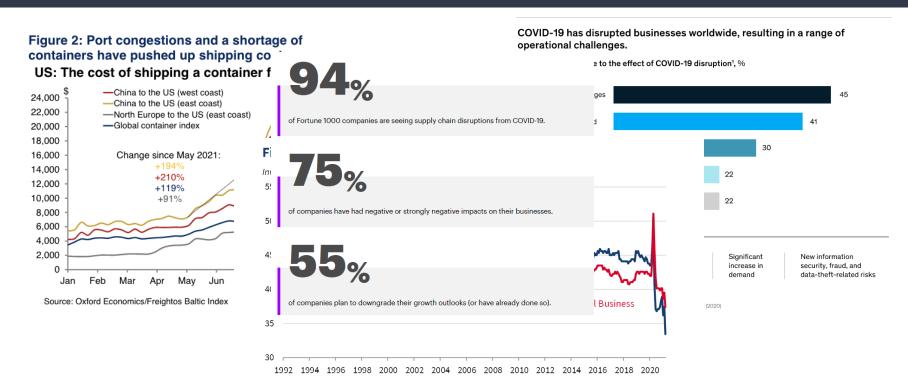






Some Data....







Sources: U.S. Census Bureau; CEA Calculations







Supply Chain Aspects



Challenges along the Supply chain



- Planning
 - Demand Planning / forecasting
 - Supply and distribution
- Shortage of Raw Materials (Tier 1 / Tier 2)
- Production Constrains and Adjustments
- Sourcing suppliers' qualifications / validation (traveling really ??)
- Procurement Aspects (cost / reliability / lead times)
- Commercial Agreements and Incoterms Short / Long term
- Lack of Visibility !!













Air Freight Challenges



- Flights' Cancelations unexpected / last minutes
- Airport's closures
- Aircraft types unexpected / last minute
- Re-route regular scheduled flight.
- Huge lack of Capacity (Shrining Cargo aircrafts' fleet + Ocean shortage)
- More legs and transshipments (South America 2 → 4)
- Huge increase in COST 300% 500% (Carriers Opportunity !!)









Ocean Freight



Ocean Freight Challenges



- Port Congestions and significant delays
- Lack of Empty Containers
- Huge lack of Capacity
- Huge increase in COST 300% 500% (Carriers Opportunity !!)
- Labor issues strikes and shortage
- Offload at alternate Ports...









Land Transportation



Land Transportation Challenges

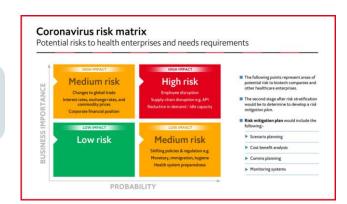


- Shortage of Temperature Controlled (and general) trucks
- Shortage of Drivers !! (80,000 in the US / 4,000 in Israel...)
- Significant Delays at borders (Canada- US Covid tests...)
- Delays at Ports and Airports.
- Huge increase in COST 200% 300%









Quality Aspects



Quality challenges along the Logistic chain



- New Risk Assessment challenges Methods / Data gathering / On Going changes...
- New Route Qualifications and ever changing....
- New airlines and LSPs new QTAs + Security Aspects
- Update lead times / transit times / storage times / delays
- Shorten shelf life and validity times
- Maintaining the products' integrity along the supply chain
 - Temperature Management VACCINES
 - Data loggers <u>on-line</u> longer times...
 - More temperature excursions = more investigations = more QA resources
- GMP and GDP aspects
 - Laboratory Tests.
 - Validated Packages and vehicles
 - Labels







Recommended Actions



Some Recommendations.....



Transparency and nerve centers help mitigate potential long-term risks.

Measures to minimize materials shortages 1, %

7		End-to-end supply and distribution cockpit for full transparency	49%
		Daily 'war room' meetings for quick decision-making	47%
	=+	Qualification of additional supply sources	41%
	3	Qualification of additional distribution- logistics options	36%

¹Multi-select question—respondents selected multiple options, Source: McKinsey COVID-19: Global Manufacturing & Supply Chain Pulse Survey (2020)



More Recommendations....



Managing Increasing Complexity

Addressing Capacity Constraints

Dealing with Implementing New Technologies As supply chains become more complex and technology-driven, shippers and carriers are looking

Complex Doesn't Mean Impossible

Looking ahead to the rest of 2022, these are some of the key challenges that supply chains will face. By preparing for these challenges now, businesses can ensure that they are ready for whatever comes their way.

complexity in

Carriers are

Carriers are also taking advantage of new technologies, such as GPS tracking and automated notification systems. These technologies allow carriers to track shipments in real-time, which helps them make better decisions about where to route their trucks.















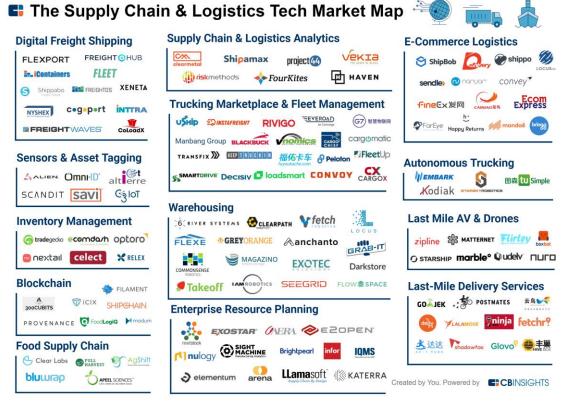
Five key actions to address COVID-19's impact on logistics

- Improve visibility use an integrated logistics control tower to get real-time visibility into operations.
- 2. **Increase flexibility** repurpose assets, inventory and capabilities to balance supply and demand.
- Communicate effectively ensure proactive communication with onsite and remote workers, suppliers, carriers and customers
- Support the workforce address the physical health and mental well-being of the core workforce as well as the extended logistics workforce.
- Be a responsible steward of supply chains think creatively and with purpose about how to support customers, suppliers and logistics networks affected by COVID-19.



Embrace New Technologies – Look for new Startups....







Good News and Bad News... Just more confusion...



חברות הספנות מבטלות הפלגות עקב ירידה בביקושים בביקושים

Russia – Ukraine war Implications - ???

ברית 2M הודיעה על כוונתה לבטל שלוש הפלגות בנתיב אסיה - צפון אירופה בחודש הבא, וזאת עקב צניחה בביקוש לייצוא מסין. לפי מקורות שונים, הזמנות הייצוא לשבועות הקרובים ירדו בלמעלה משליש

Shipping predictions for 2022 – to sum up

In conclusion, in 2022 we will not see freight rates at the 2019 level, but they will stabilize, and it will be easier to plan shipping. In 2022 we will probably see:

- · Significant delays in shipping before the Chinese New Year
- · More shipping spots
- · Port congestions
- · More containers for hire
- · Shortage of staff
- More ships
- · Raising fuel prices.





What should I Take home....



- Get Ready and adjust to the New Era people, systems, processes, resources...
- Real-time monitoring is here to stay and will play a significant role in supply chain
- Look at the FOREST, not just each tree by itself.
- Embrace new technologies and data driven decisions.
- Work closely with your customers !! Customers' Segmentation...
- Work together with your Suppliers All of them !!
- Customer & Supplier Loyalty is a KEY !!







Any Questions?







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